



# **Gas Springs**

Enertrols gas springs are reliable units designed to handle the demanding needs of the industrial and commercial markets. They are maintenance free, self-contained and PRICED RIGHT with QUICK DELIVERY.

Enertrols gas springs remove the need for muscle power and provide controlled motion for lids, hoods, machine guards, panels and more.

Body diameter models are available from 15 mm to 28 mm with forces ranging from 10 N to 2,500 N.

Enertrols gas springs offer a high service life with a treated steel piston rod and precision steel body. In addition, these durable models offer an integrated low friction bearing with a grease chamber that provides a



Aerospace · Defense · Transportation · RV Medical · Furniture · Packaging · Printing Amusement and More























# **Additional Gas Spring Applications Include:**

Computers
Photocopiers
Aircraft Overhead Compartments
Aircraft Galley Equipment
Truck Engine Covers
Truck Side Panels
Electrical Enclosure Cabinets

Boat Engine Hatches
Bus/Coach Engine Covers
Bus/Coach Courier Seats
Fork Lifts
Conveyor Belt Tensioning
Roof Ventilation Hatches
Manhole/Access Covers

Molding Machines
Executive Desks
Smoke Vents
Stair Lifts
Security Cabinets
Washing Machine Lids
Automatic Cash Dispensers



### **Gas Spring Function, Construction and Operation**

#### **Function**

In every action involving a lifting or lowering motion, e.g. when opening a hatch lid, there are moving masses which must be controlled.

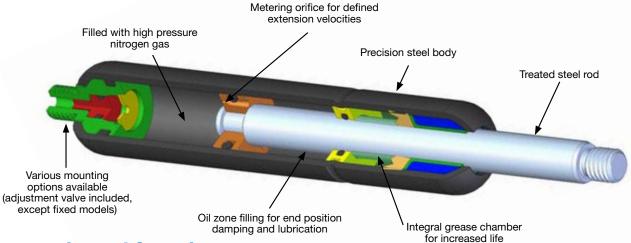
If this is ignored, then the kinetic energy caused by the moving mass can result in considerable damage. There are several ways that Enertrols offers to control this motion.

- a) Shock absorbers used when no return assistance is required and no restriction of the velocity is required. Control is provided shortly before the mechanical components make contact.
- b) Velocity controls used when no return assistance is required, and control of velocity throughout the motion is required.
- c) Gas springs used when return assistance or load support (counterbalance) is required throughout the motion.

On the extension stroke of the gas spring, for example when opening a car tailgate, the nitrogen gas flows through the metering orifice in the piston to provide a controlled opening speed and the oil zone provides damping at the fully open position to avoid impact damage.

The gas spring should be mounted rod down for this damping to be effective. On closing the tailgate the gas spring helps support the weight.

Gas springs can be provided in a wide range of body sizes and stroke lengths. The force provided can be specified to suit the specific application. The extension velocity can also be customized on request.



### **Construction and Operation**

Enertrols gas springs are maintenance free selfcontained systems which are filled with high pressure nitrogen gas to a defined force. They also contain a small quantity of oil to provide end position damping.

During operation, the nitrogen gas flows through the metering orifice and allows the load to be lowered in a controlled manner. The force of the gas spring works against the weight and prevents it from accelerating and damaging mechanical components on closure.

Upon reversal, the nitrogen flows back through the piston orifice and the gas spring force assists the action, reducing the effort required to reset the mechanism.

The extension speed can be varied by altering the size of the metering orifice.

For cushioning at the end of the extension stroke, mount with the rod down. For cushioning at the end of the compression stroke, mount with the rod up.

An integral grease chamber behind the rod seals ensures lasting lubrication which can increase the life of Enertrols gas springs by at least 100% compared to other products on the market.

The treated steel rod and painted precision steel body offer excellent corrosion protection and provide a long maintenance free working life.

The wide variety of available mounting accessories provide mounting versatility and options.

**Safety note**: if very high demands are placed on durability and stability, please avoid the combination of small diameter + long stroke + high force.



### **Calculations**

In order to save time we recommend that the calculation and selection of the most suitable gas spring be completed by Enertrols.

With our sophisticated selection software we can quickly determine the resultant opening or closing forces throughout the complete movement and recommend the optimum mounting points, gas spring model and nominal force.

Please fax the completed Application Data form on page 10 to 734-595-6410.

Use the following application parameters to calculate a suitable Enertrols gas spring:

1.	Weight of the lid or flap	lbs (kg)
2.	Position of the center of gravity	in (mm)

3. Sketch of the application layout

#### Symbols used:

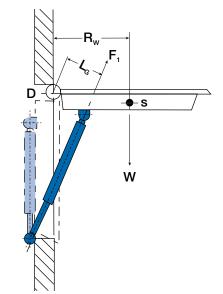
W Force due to weight of the lid lbs (kg)  $R_W$  Radius of center of gravity in (mm)  $L_G$  Distance to gas spring in (mm)

s Center of gravityD Pivot point

n Number of gas springs in parallel

Basic formula for calculating required extension force:  $F_1 = \frac{W \cdot R_W}{L_G \cdot n} \text{ lbs (N)}$ 

The basic formula given enables an approximate calculation of the required gas spring force for one mounting position geometry.



Example

W = 90 lbs (41 kg)  $R_w = 30 in (762 mm)$  $L_G = 6 in (152.4 mm)$ 

 $\begin{array}{rcl}
n &= 2 \\
F_1 &= \underline{90 \cdot 30} \\
6 \cdot 2
\end{array}$ 

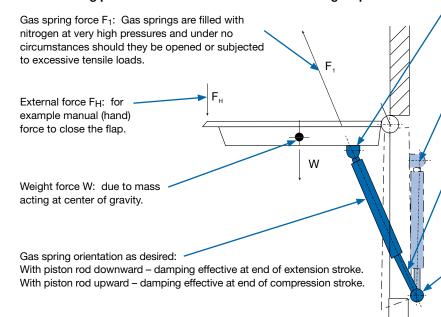
 $F_1 = 225 lbs (1000 N)$ 

Chosen force:

F<sub>1</sub> = **225 lbs** (1000 N) Chosen gas spring: EGS-22-200-AA-1000

# **Mounting Instructions**

Enertrols gas springs are self contained, maintenance free devices and are supplied ready for installation. The following points should be noted to ensure the longest possible working life:



Choose a standard available gas spring from the Enertrols range featured in this catalog before determining the mounting position coordinates, or preferably allow Enertrols to do the calculations and provide a printout suggesting the most suitable model and mounting positions.

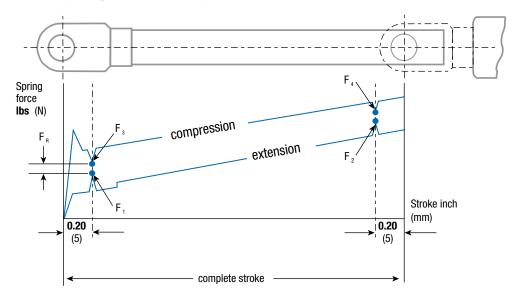
Where possible arrange the mounting positions so that the effective torque provided by the gas spring positively holds the flap in its closed position.

Protect the rod from impact damage, scratches, dirt or paint contamination. The gas spring body must not be deformed or damaged.

The gas spring must not be exposed to bending forces or side loads. If using eyelet fittings support the eye on both sides and allow some float. We recommend using ball joints on most applications as these help to eliminate misalignment.



# **Gas Spring Force - Stroke Characteristics Gas Springs - Push Type**



F<sub>1</sub> = Nominal Force at 68° F (20° C) (this figure is normally used when specifying gas springs)

 $F_2$  to  $F_1$  = Force on extension stroke  $F_3$  to  $F_4$  = Force on compression stroke

Model	Progression* approximate %
EGS-15	27
EGS-19	39-41 <sup>2</sup>
EGS-22	52 - 56 <sup>2</sup>
EGS-28	82-87 <sup>2</sup>

An increase in temperature of 18° F or 10° C will result in approximately a 3.4% increase in the force.

General extension force tolerance is ± 7%.

Note: Initial breakaway force may be higher if units are stored for a long period without use.

# **Additional Gas Spring Available Options**

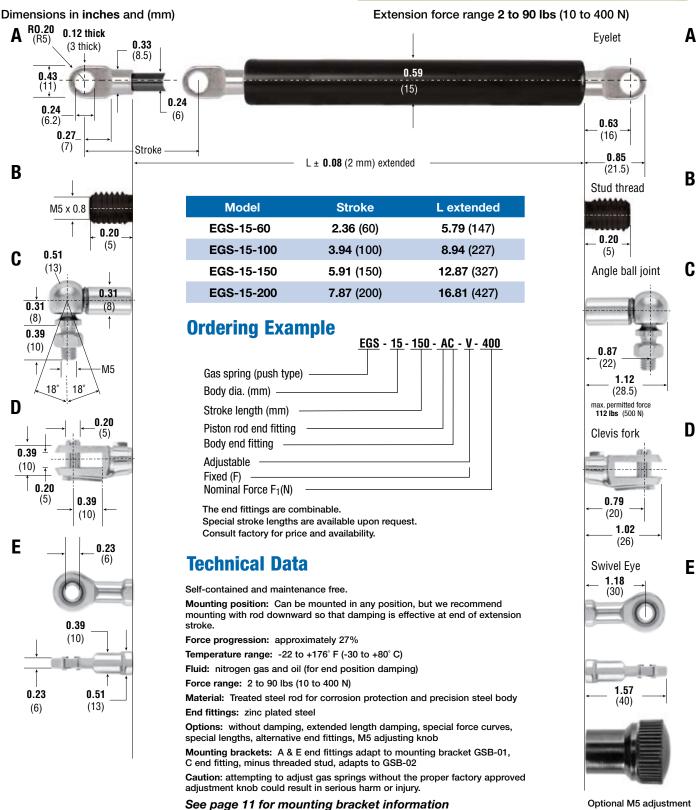
- 1. Gas spring (push type): EGS-40
- 2. Gas springs (pull type): EGZ-19, EGZ-28 (EGZ models are a special order)

Note: EGS-15 to 40 and EGZ-19 & 28 gas springs are available as fixed force options with optional lengths.



<sup>&</sup>lt;sup>1</sup> The progression (slope of the force line in the characteristic diagram above) is due to the reduction of the internal gas volume as the rod moves from its initial position to its fully stroked position.

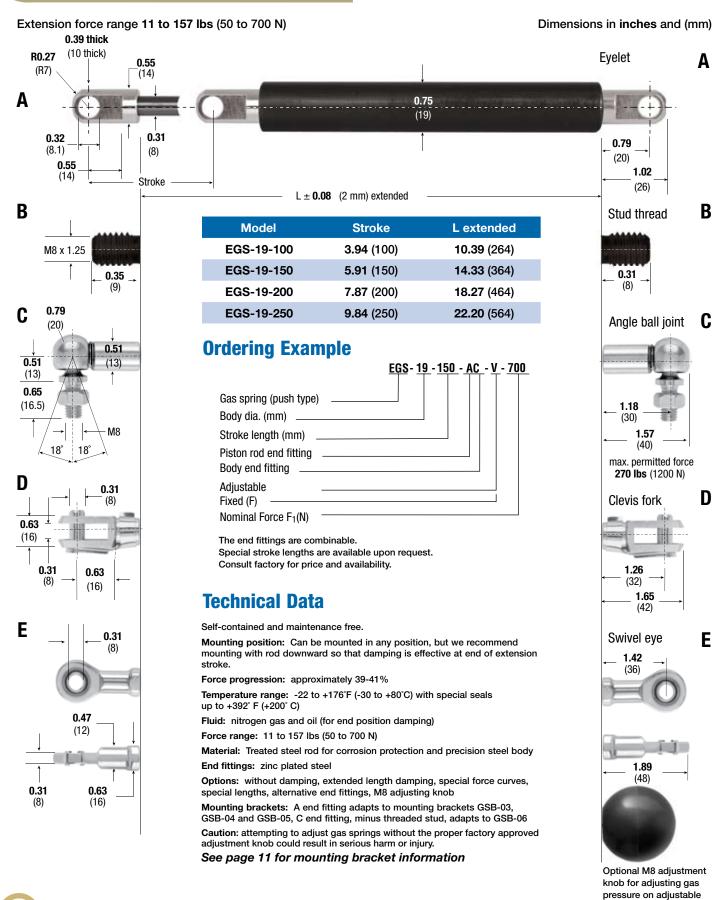
<sup>&</sup>lt;sup>2</sup> Depending on stroke Effect of temperature: the nominal F<sub>1</sub> force figure is given at 68° F (20° C).



knob for adjusting gas pressure on adjustable models only

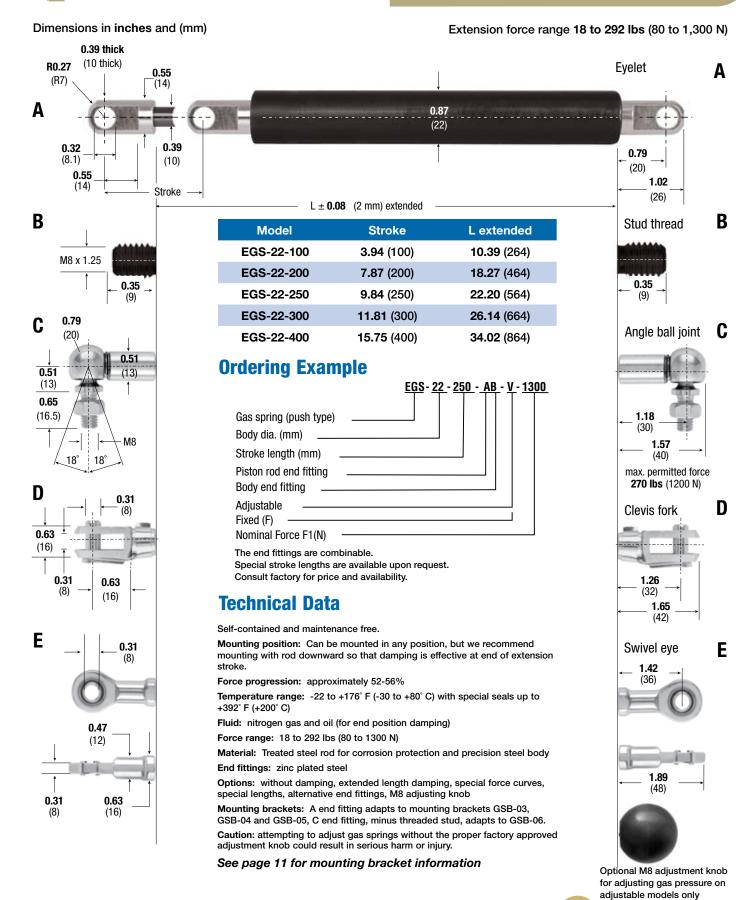


# **EGS-19** Gas Spring - Push Type

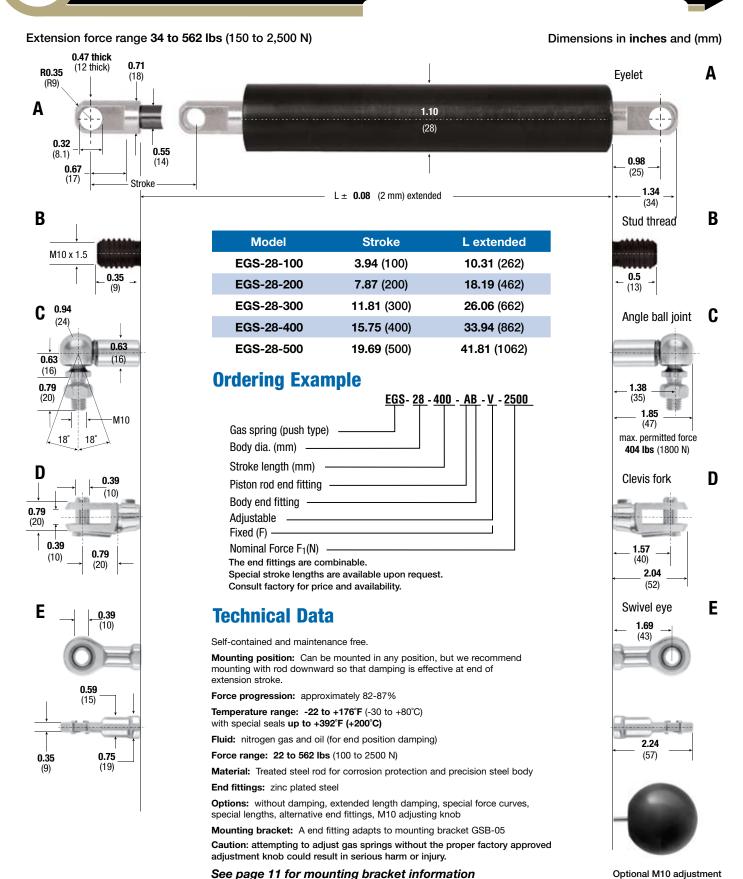




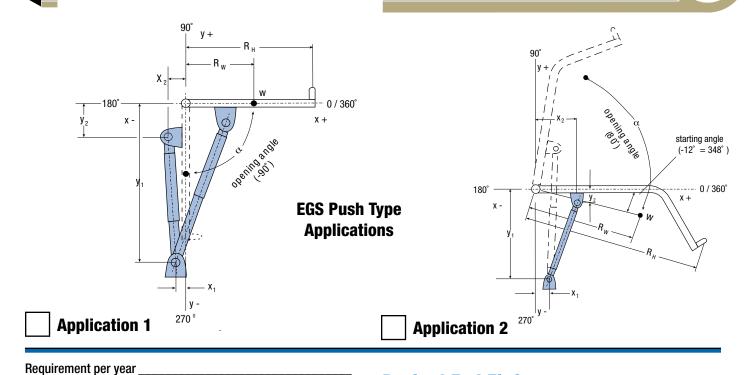
models only











Name \_\_\_\_\_\_
Company \_\_\_\_\_
Address \_\_\_\_\_

Telephone \_\_\_\_\_
Fax \_\_\_\_
E-mail

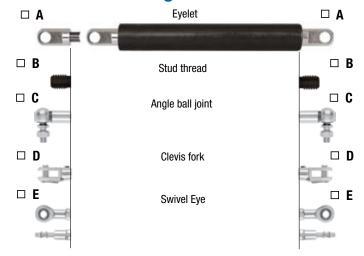
# Gas Spring Type \_\_\_\_\_

Comments

**Input Data** 

Gas spring fixing points (complete if desired)

# **Desired End Fittings**



For application assistance please fill out and fax to Enertrols at 734-595-6410



# **Mounting Brackets for Gas Springs & Hydraulic Dampers**

Dimensions in inches and (mm)

#### Material: zinc plated steel

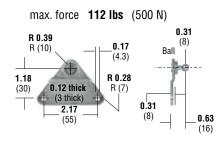
#### **GSB-01**

max. force 112 lbs (500 N)

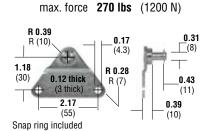
R 0.39
R (10)
1.18
(30)
0.12 thick
R 0.28
R (7)
0.35
(55)

Snap ring included

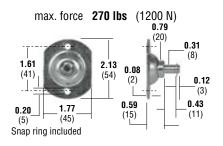
#### **GSB-02**



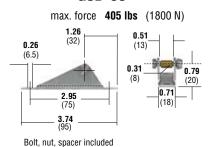
#### **GSB-03**



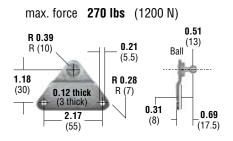
**GSB-04** 



#### **GSB-05**

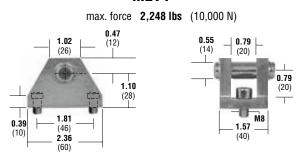


#### **GSB-06**



Note: Rising force curve on compression for gas springs.

#### **ME14**



See individual model pages for specific information on the correct end fittings for each mounting bracket.

Mounting brackets are identical to those on page 22.



**EHB Hydraulic Dampers from Enertrols are maintenance free, self-contained and sealed units.** They are available with body diameters from 15 mm to 40 mm and with stroke lengths of up to 800 mm (40 mm model).

Enertrols Hydraulic Dampers are durable and feature single or double-acting designs. The travel speed can be easily adjusted and remains constant throughout the stroke. The single acting version is controllable in one direction only, with free flow in the opposite direction.

Adjustment is easily achieved by pulling out fully and turning the rod until the desired damping speed is attained. A variety of end fittings are available for ease of operation and installation.

# These dependable units offer a minimum of 250,000 cycles and are available for QUICK DELIVERY.

Enertrols EHB Hydraulic Dampers are the ideal fit for applications in industries such as: defense, medical, packaging, bottling, printing, fitness equipment, transportation, RV, lawn equipment, furniture, amusement and more.

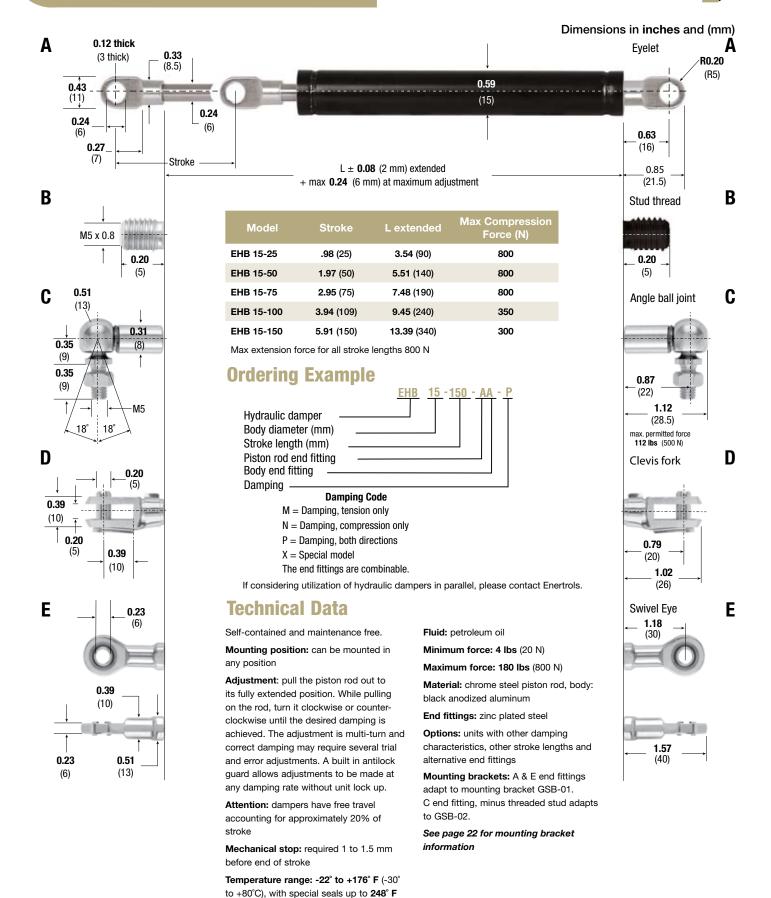
Specific selected applications include: machine guards, drilling and tapping equipment, pick and place operations, swinging loads, tooling fixtures, fire safety doors as well as lids and slides.



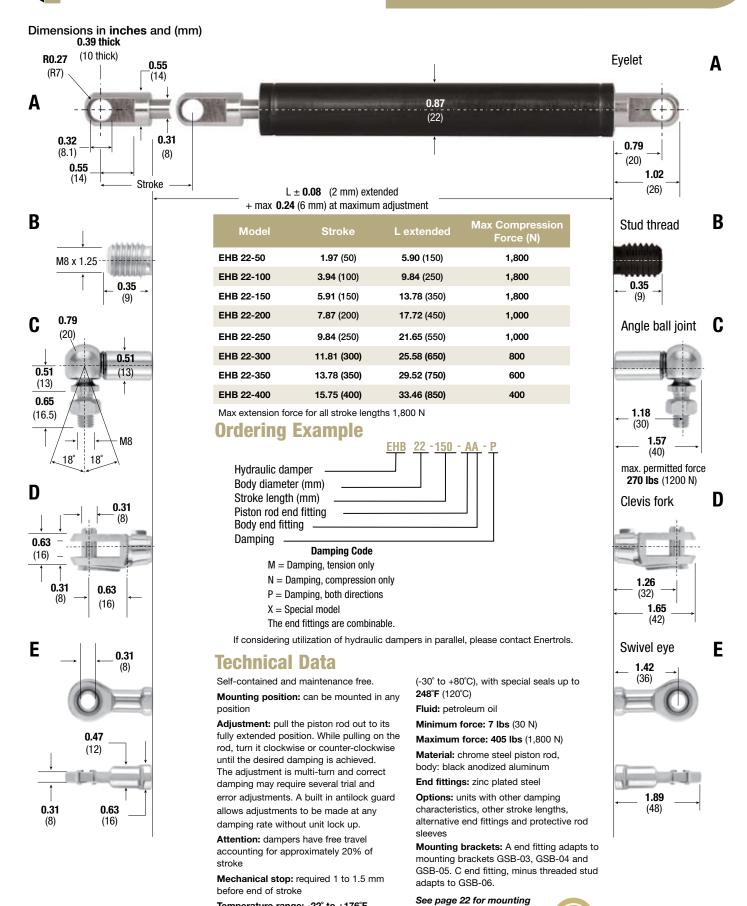
Medical · Packaging · Printing · Defense
Furniture · RV · Fitness Equipment · Amusement
Transportation · Lawn Equipment · and More







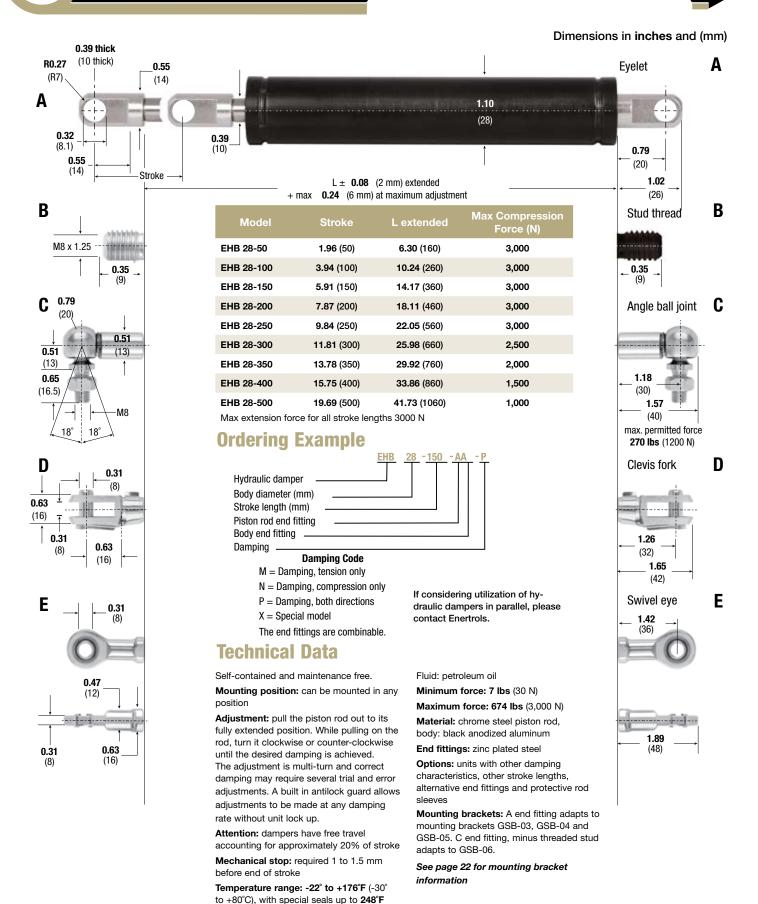




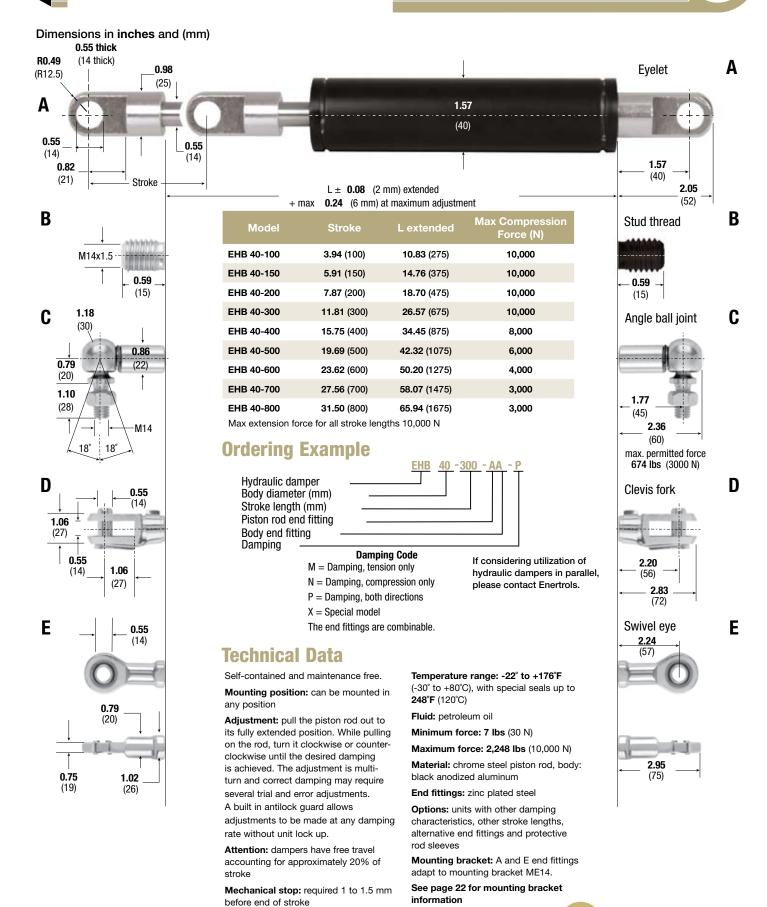
Temperature range: -22° to +176°F

bracket information









# **EHBD 15 - EHBD 40 Hydraulic Damper Without Free Travel**

Enertrols EHBD Hydraulic Dampers are maintenance-free, self-contained and sealed units. They are available with body diameters from 0.59 in (15 mm) to 1.57 in (40 mm) and with stroke lengths of up to 31.51 in (800 mm).

Unlike standard Hydraulic Dampers that include free travel up to 20% of stroke, these dependable units have no free travel and are ideal for applications that require this level of performance.

Double-acting Hydraulic Dampers are standard. However, a single acting design is available. Adjustment is easily achieved by pulling and turning the rod until the desired damping speed is achieved.

The travel speed is adjustable and remains constant

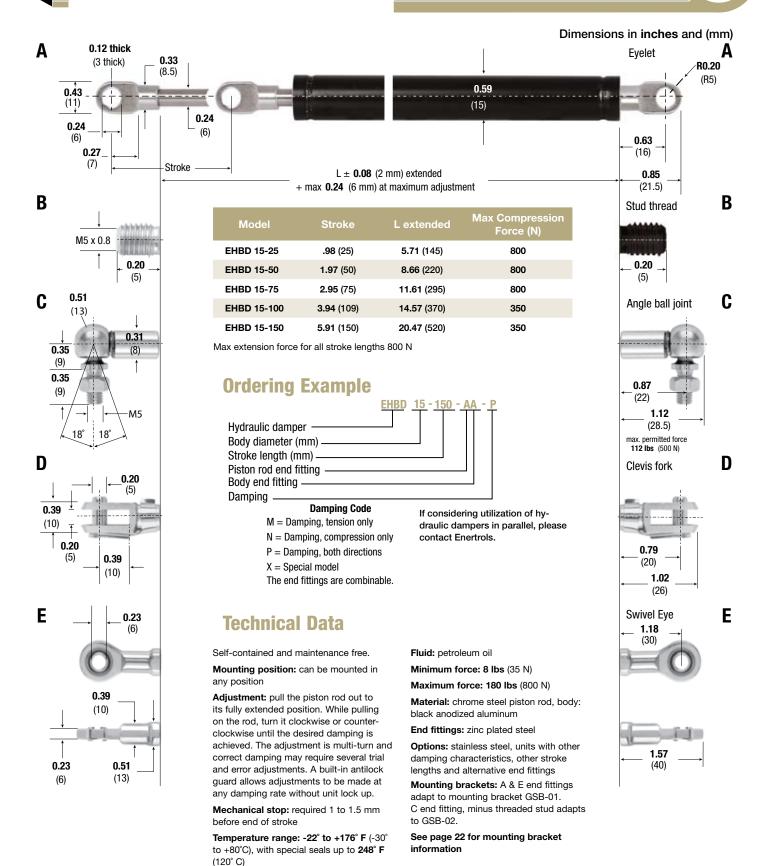
throughout the stroke. The single acting version is controllable in one direction only, with free-flow in the opposite direction. A built-in antilock guard allows adjustment to be made at any damping rate without unit lock up.

These reliable units offer a minimum of 250,000 cycles and are available for QUICK DELIVERY. A variety of end fittings are available for ease of operation and installation. A, C & D end fittings are included with the damper.

Typical applications include: process control, machine guards, lids, hatches, fire safety doors, arms for medical equipment, conveyors, swinging loads, machine tools, lift gates, drill feed control, amusement park rides, and more.

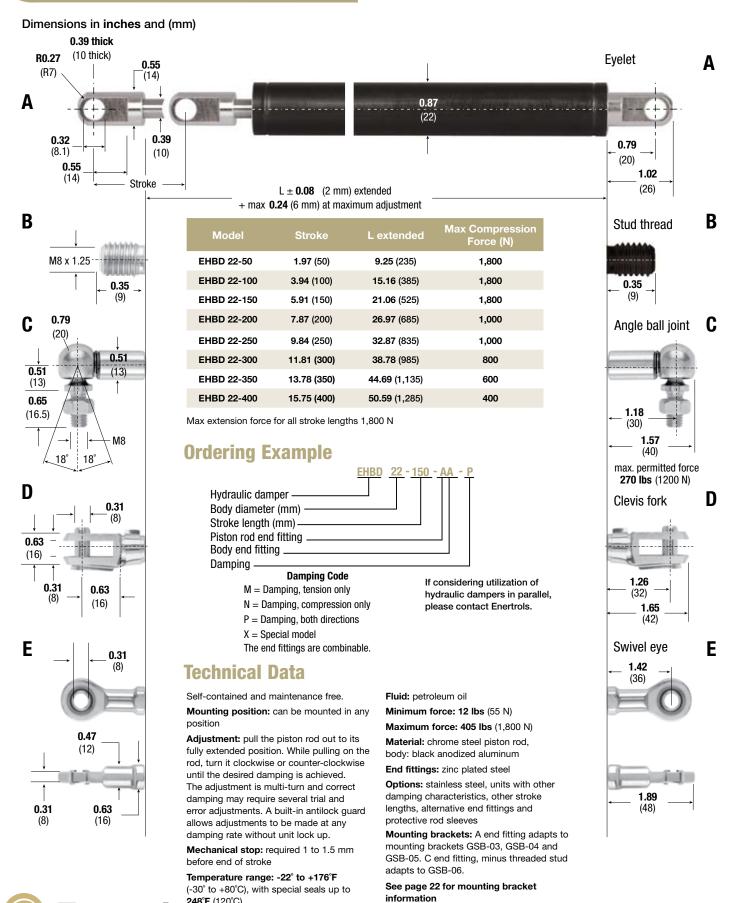








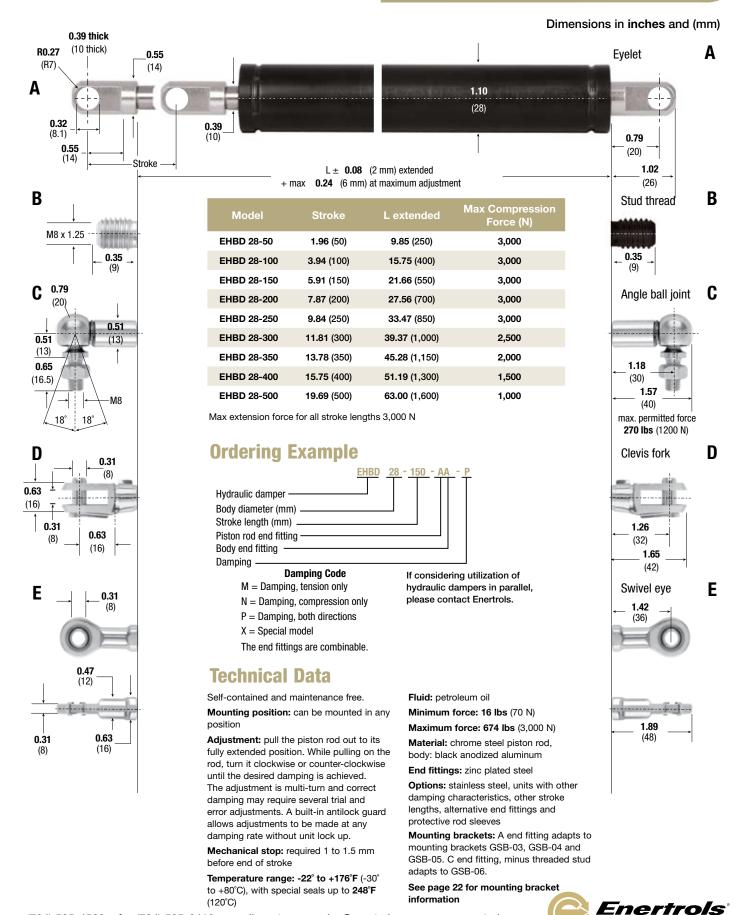
# **Hydraulic Damper Without Free Travel EHBD 22**



248°F (120°C)

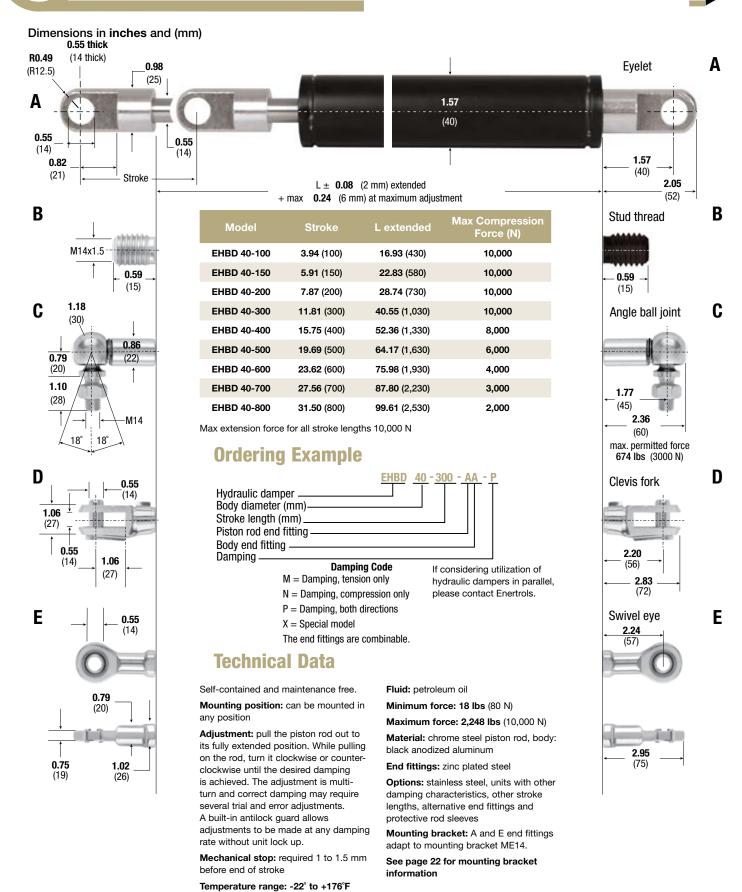
## **EHBD 28 Hydraulic Damper Without Free Travel**







# **Hydraulic Damper Without Free Travel EHBD 40**



(-30° to +80°C), with special seals up to

248°F (120°C)

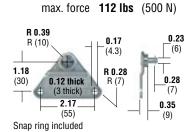


# **Mounting Brackets for Gas Springs & Hydraulic Dampers**



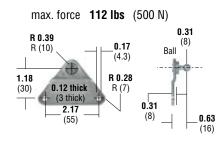
Dimensions in inches and (mm)

#### **GSB-01**

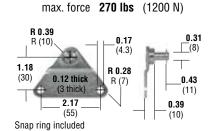


**GSB-02** 

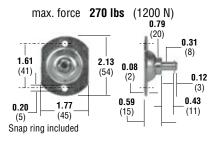
Material: zinc plated steel



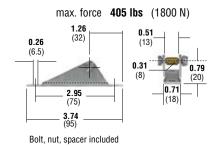
#### **GSB-03**



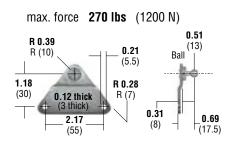
#### **GSB-04**



#### **GSB-05**

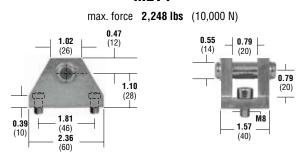


#### **GSB-06**



Note: Rising force curve on compression for gas springs.

#### **ME14**

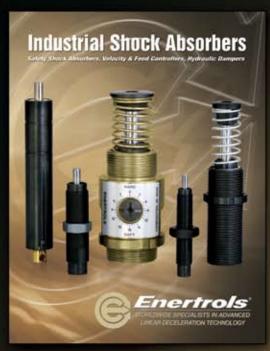


See individual model pages for specific information on the correct end fittings for each mounting bracket.

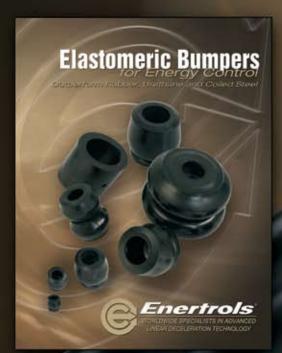
Mounting brackets are identical to those on page 11.



## **Additional Enertrols Products**



Industrial & Safety Shock Absorbers, Hydraulic Dampers and Velocity & Feed Controllers



Elastomeric Bumpers Outperform Rubber, Urethane & Coiled Steel

Enertrols reserves the right to change models, dimensions or specifications without notice or obligation.



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